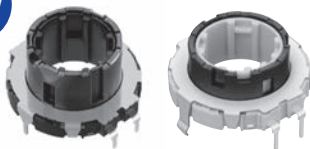


Ring encoder with 4mm height contribute to space saving and multifunctioning



NEW



Typical Specifications

Items	Specifications
Rating	10mA 5V DC
Operating life	50,000 cycles
Operating temperature range	-40°C to +85°C

Product Line

Structure	Actuator length (mm)	Detent torque (mN·m)	Number of detent	Number of pulse	Minimum order unit (pcs.)		Product No.	No.
					Japan	Export		
Dip	9	7±5	30	15	600	1,200	EC21A1540401	1
		16±7					EC21A1520401	
	18		9	240	480	EC21A0920401	2	
	15		30	15	600	1,200	EC21A1520407	3
Reflow	12	17±8 (Initial), 12 ⁺⁷ ₋₄ (After reflow)			640	640	EC21C1520401	4

Packing Specifications

Tray

Product No.	Number of packages (pcs.)		Export package measurements (mm)
	1 case / Japan	1 case / export packing	
EC21A09	240	480	375×285×223
EC21A15	600	1,200	364×508×192
EC21A1520407	600	1,200	360×540×290
EC21C	640	640	310×400×185

Dimensions

Unit:mm

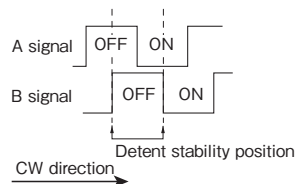
No.	Photo	Style	PC board mounting hole dimensions (Viewed from mounting side)
1			Do not wire the shaded area

■ Dimensions

Unit:mm

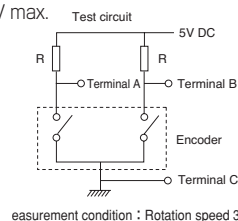
No.	Photo	Style	PC board mounting hole dimensions (Viewed from mounting side)
2			Do not wire the shaded area
3			Do not wire the shaded area
4			

■ Output Wave



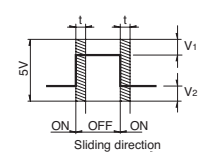
※Detent position cannot be specified for B signal.

■ Sliding Noise

 $V_1 = V_2 = 2.5V \text{ max.}$


Measurement condition : Rotation speed 360°/s t : Masking time to avoid chatter

Output waveform



At R = 5kΩ
Chattering : 5ms max. Bounce : 5ms max.

Type			Ring type						
			21mm size		28mm size	35mm size			
Series			EC21A	EC21C	EC28A	EC35A	EC35AH	EC35B	
Photo									
Output			Incremental (Two phase A and B)					Incremental (Three phase A, B and C)	Incremental (Two phase A and B) / Self-return switch
Shaft types			Ring type						
Number of pulse / Number of detent			9/18 15/30	15/30	15/30 18/18	15/30	6×ABC/18 10×ABC/30	15/30	
Dimensions (mm)	W	21.6	22	28	35			35	
	D		21.6	29				37	
	H	4				4.5		12.1	
Operating temperature range			-40℃ to +85℃						
Operating life			50,000 cycles						30,000 cycles
Automotive use									
Life cycle (availability)									
Electrical performance	Rating		10mA 5V DC						
	Max./min. operating current (Resistive load)		10mA / 1mA						
	Insulation resistance		100MΩ min. 250V DC						
	Voltage proof		300V AC for 1minute or 360V AC for 2s	300V AC for 1minute or 360V AC for 1s	300V AC for 1minute or 360V AC for 2s			300V AC for 1minute or 360V AC for 1s	
Mechanical performance	Detent torque		7±5mN·m 16±7mN·m	17±8mN·m (Initial) 12±4 mN·m (After reflow)	7±5mN·m 12±7mN·m 20±10mN·m	18±7mN·m	12±5mN·m 18±7mN·m 30±15mN·m	20±10mN·m	
	Push-pull strength	Push	100N						
		Pull	100N						
Shaft configuration			Ring type						
Terminal type			Insertion						
Switch Specifications	Switch type		—	—	—	—	—	Self-return switch	
	Contact arrangement		—	—	—	—	—	Single pole and double throw	
	Travel (mm)		—	—	—	—	—	2.8±0.5	
	Operating force (N)		—	—	—	—	—	3.8±1.5	
	Switch ON position		—	—	—	—	—	15° ±5°	
	Rotational torque		—	—	—	—	—	40±25mN·m	
	Rating		—	—	—	—	—	10mA 5V DC	
	Contact resistance		—	—	—	—	—	200mΩ max.	
	Operating life		—	—	—	—	—	15,000 cycles	
Page			296		298	299	300	302	

Encoders Soldering Conditions 307
 Encoders Cautions 308

Note

● Indicates applicability to all products in the series.

Reference for Manual Soldering

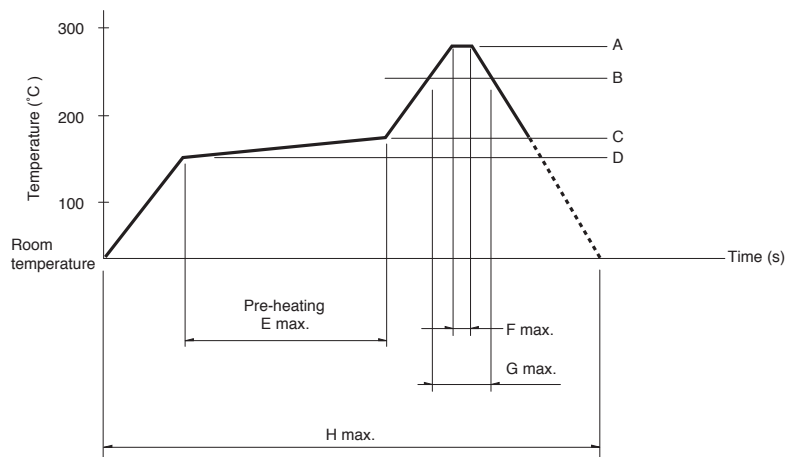
Series	Tip temperature	Soldering time	No. of solders
EC05E, EC09E, EC10E, EC111, EC11B, EC11E, EC11G, EC11K, EC12D, EC12E, EC18A, EC21A, EC28A, EC35A, EC35AH, EC35B, EC40A, EC45A, EC50A, EC60B, EM11B, EM20B, EC21C	350°C max.	3s max.	1 time
EC11J	350±10°C	3 ⁺¹ ₀ s	2 time

Reference for Dip Soldering

Series	Preheating		Dip soldering		No. of solders
	Soldering surface temperature	Heating time	Soldering temperature	Soldering time	
EC09E, EC11B, EC111, EC11E, EC11G, EC11K, EC18A, EC21A, EC28A, EC35A, EC35AH, EC35B, EC50A, EC60B	100°C max.	2 min. max.	260±5°C	5±1s	2 time max.
EC10E, EC12D, EC12E, EM11B	100°C max.	1 min. max.	260±5°C	3±1s	2 time max.
EC40A	110°C max.	1 min. max.	260°C max.	10s max.	1 time
EC45A	100°C max.	2 min. max.	260°C max.	5s max.	2 time max.
EM20B	80°C max.	1 min. max.	260°C max.	3s max.	2 time max.

Example of Reflow Soldering Condition

Temperature profile



Series	A	B	C	D	E	F	G	H	No. of reflows
EC11J	260°C	230°C	180°C	150°C	2 min. max.	3s	40s	4 min. max.	2 time max.
EC05E	250°C min.	230°C min.	180°C	150°C	60s to 120s	—	30s to 40s	—	2 time max.
EC21C	230°C to 245°C	220°C	200°C	150°C	60s to 120s	—	25s to 60s	300 max.	1 time max.

注記

- When using an infrared reflow oven, solder may sometimes not be applied. Be sure to use a hot air reflow oven or a type that uses infrared rays in combination with hot air.
- The temperatures given above are the maximum temperatures at the terminals of the encoder when employing a hot air reflow method. The temperature of the PC board and the surface temperature of the encoder may vary greatly depending on the PC board material, its size and thickness. Ensure that the surface temperature of the encoder does not rise to 250°C or greater.
- Conditions vary to some extent depending on the type of reflow bath used. Be sure to give due consideration to this prior to use.

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